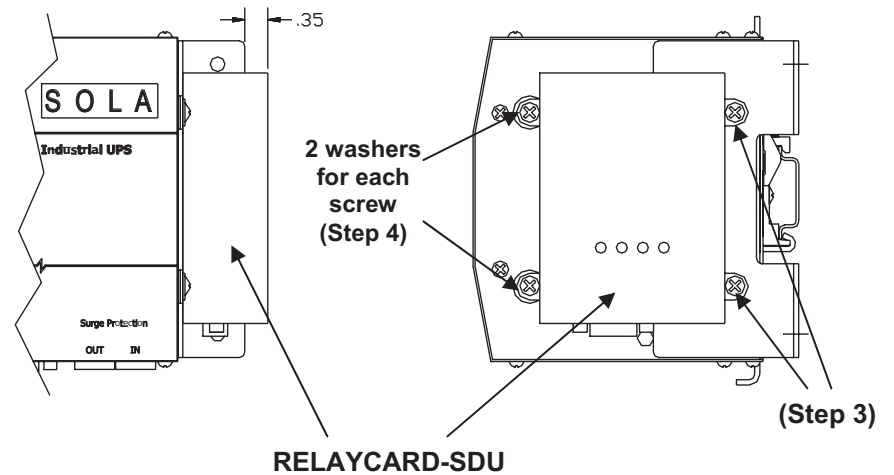




Technical Services

Gross Automation (877) 268-3700 · www.solahevidutysales.com · sales@grossautomation.com

Figure 3: Partial front view and right-side view of SDU UPS with mounting brackets and dry contact relay box.



While every precaution has been taken to ensure accuracy and completeness in this manual, Sola/Hevi-Duty assumes no responsibility, and disclaims all liability for damages resulting from use of this information or for any errors or omissions.

© 2005 Sola/Hevi-Duty. All rights reserved throughout the world. Specifications are subject to change without notice.

® Sola/Hevi-Duty name and logo are registered trademarks of EGS Electrical Group, LLC. All names referred to are trademarks or registered trademarks of their respective owners.

272-38176-12
Rev.5 August05



**Mounting Brackets
Instruction Sheet
SDU-PMBRK**

Important!
Read the installation instructions carefully before starting the assembly process.

What's Included

- Two brackets (see Figure 1)
- Six M3 screws
- Seven washers #6

Assembly of the Mounting Brackets

Step 1: Determine which one of the two installation options to be used as shown in **Figure 2A**:

- Installation Option A: Brackets installed facing outward for easier access to the mounting holes.
- Installation Option B: Brackets installed facing inward for a smaller footprint.

Step 2: Use 3 screws along with 3 washers to mount each bracket on each side of the SDU UPS as illustrated in **Figure 2B**.

Assembly of the Mounting Brackets and the Dry Contact Relay Box

Step 1: Determine which assembly option is to be used (Option A or Option B) as shown in **Figure 2A**.

Step 2: Use 3 screws along with 3 washers to mount the left side bracket to the SDU UPS as illustrated in **Figure 2B**.

Step 3: Use 2 screws to mount the right side of the Dry Contact Relay Box and the bracket into the right side of the UPS as illustrated in **Figure 3**.

Step 4: Use 2 washers under the Dry Relay Contact Box for each of the two screws used to secure the left side of the box as illustrated in **Figure 3**.

Notes:

- The 4 screws used for mounting the brackets to the Chassis (wall) are not provided. The diameter of the hole is 0.219 in.
- The mounting brackets are used in conjunction with or without the Din Rail mounting mechanism.

Figure 1: Front and upper side views of the Mounting Brackets

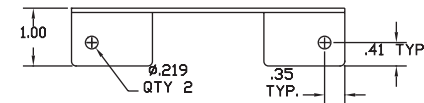
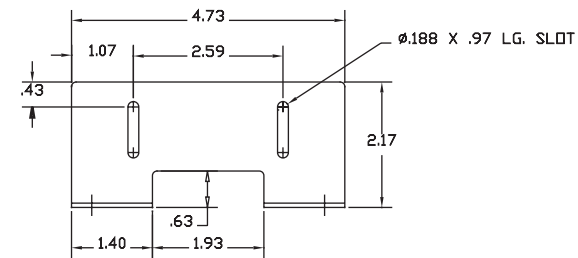


Figure 2A: Front view of the SDU UPS with mounting brackets

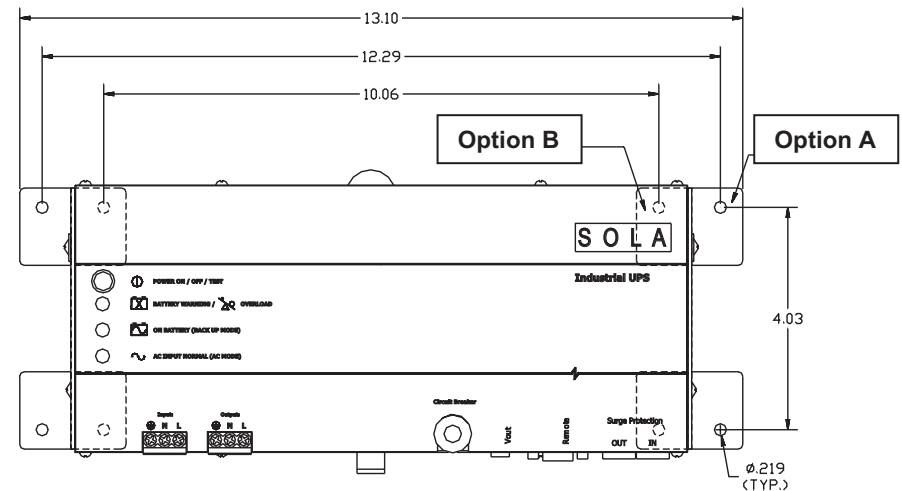


Figure 2B: Side view of SDU UPS with mounting brackets

